

FIGURE 1

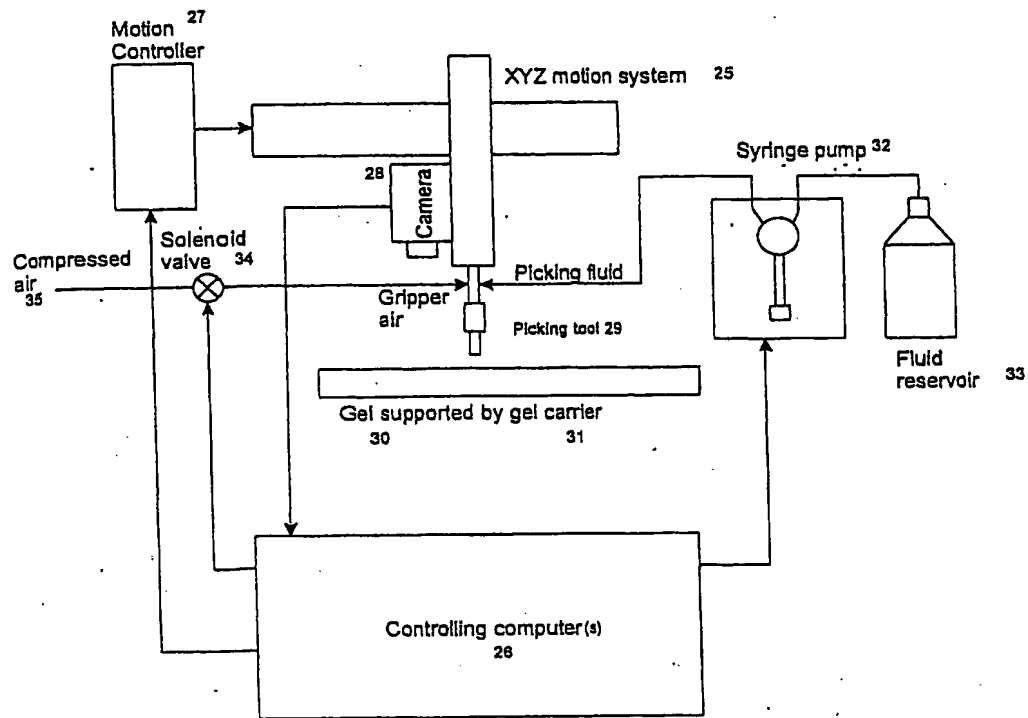


FIGURE 2

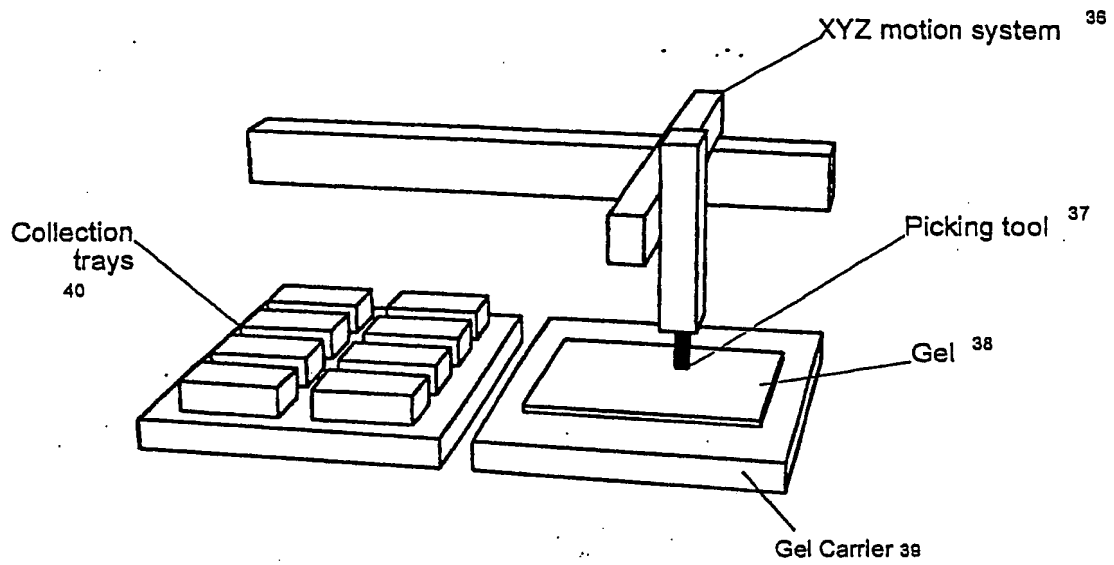


FIGURE 3

20270" 524E T660

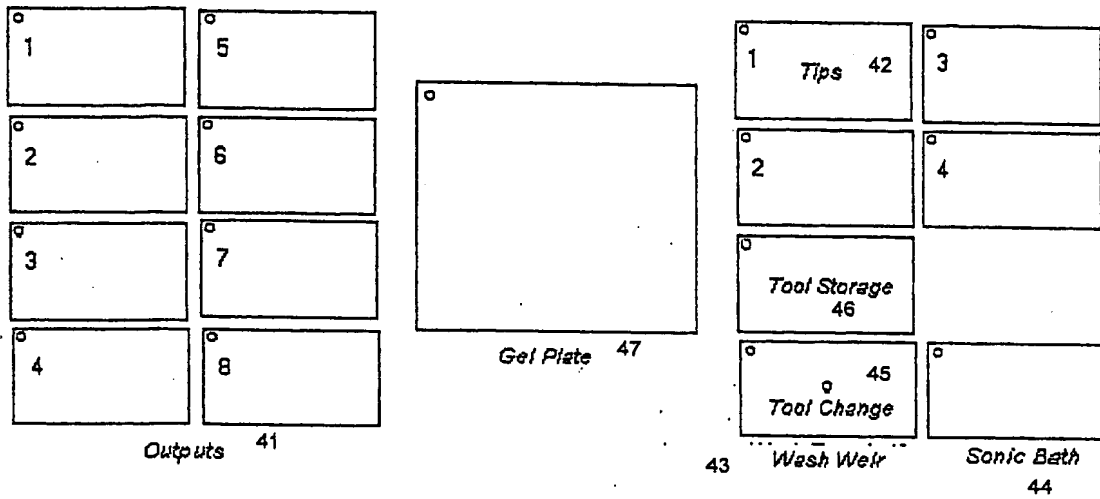


FIGURE 4

204710" 524E660

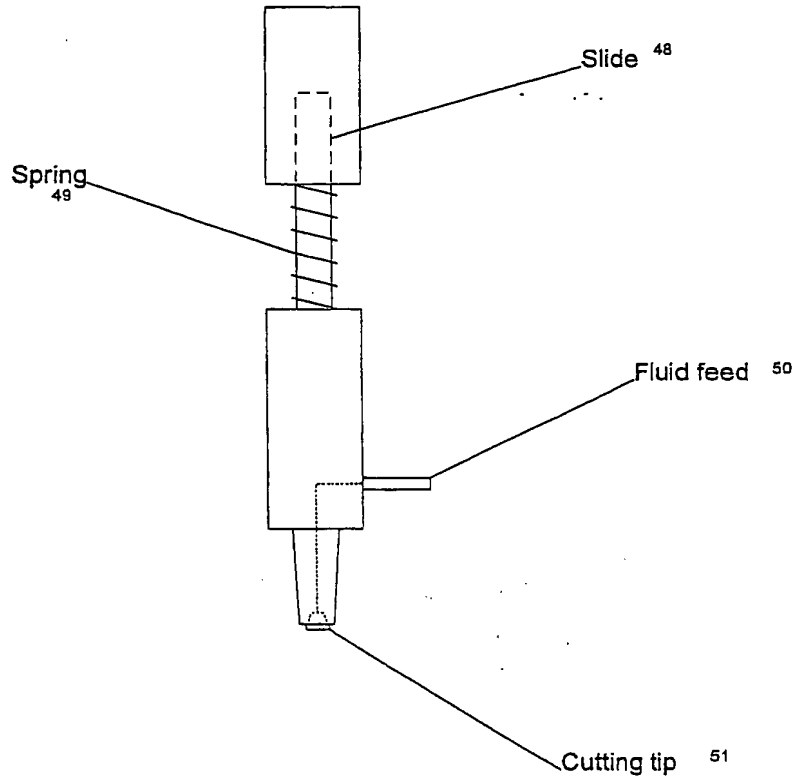


FIGURE 5

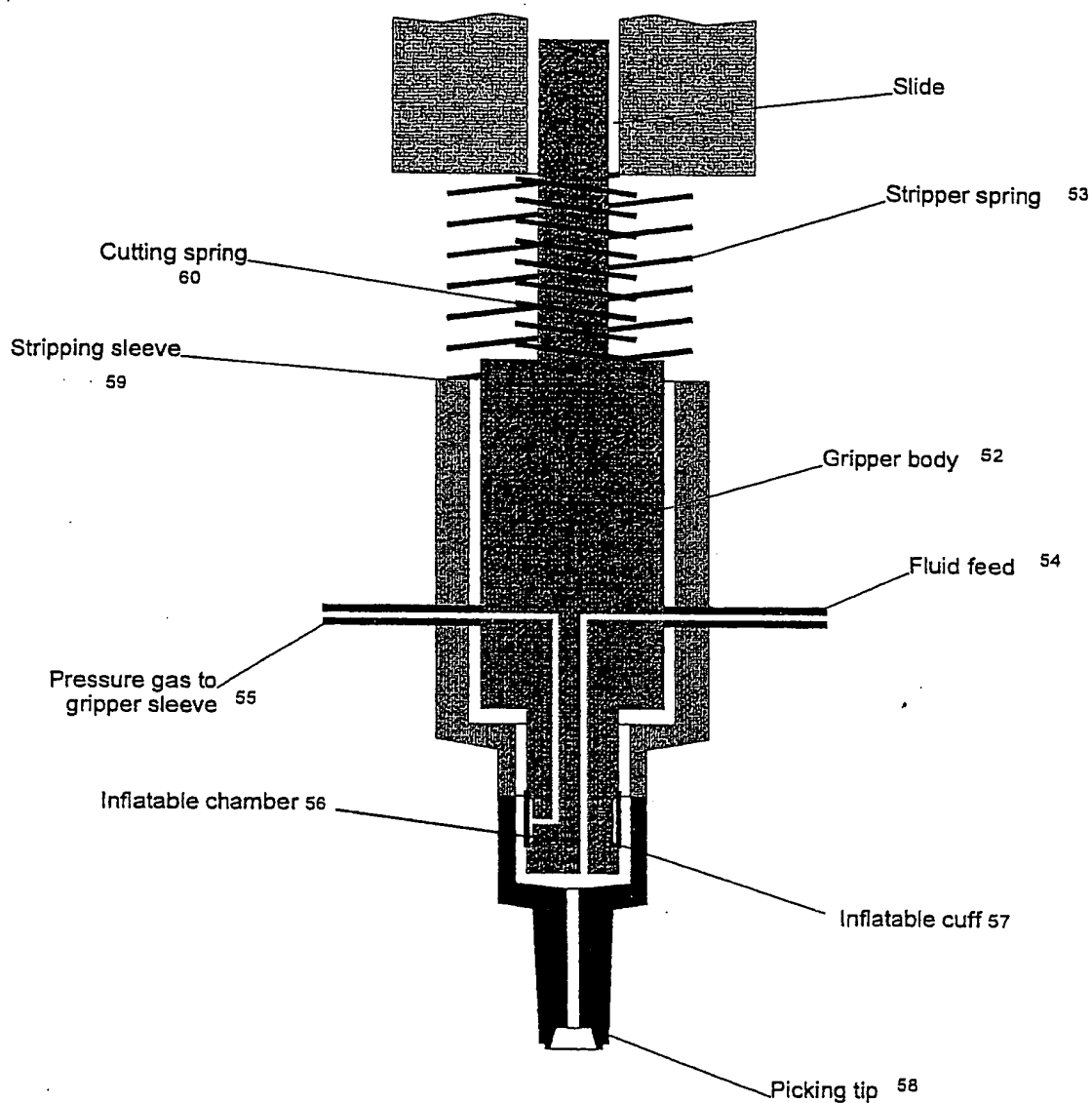


FIGURE 6

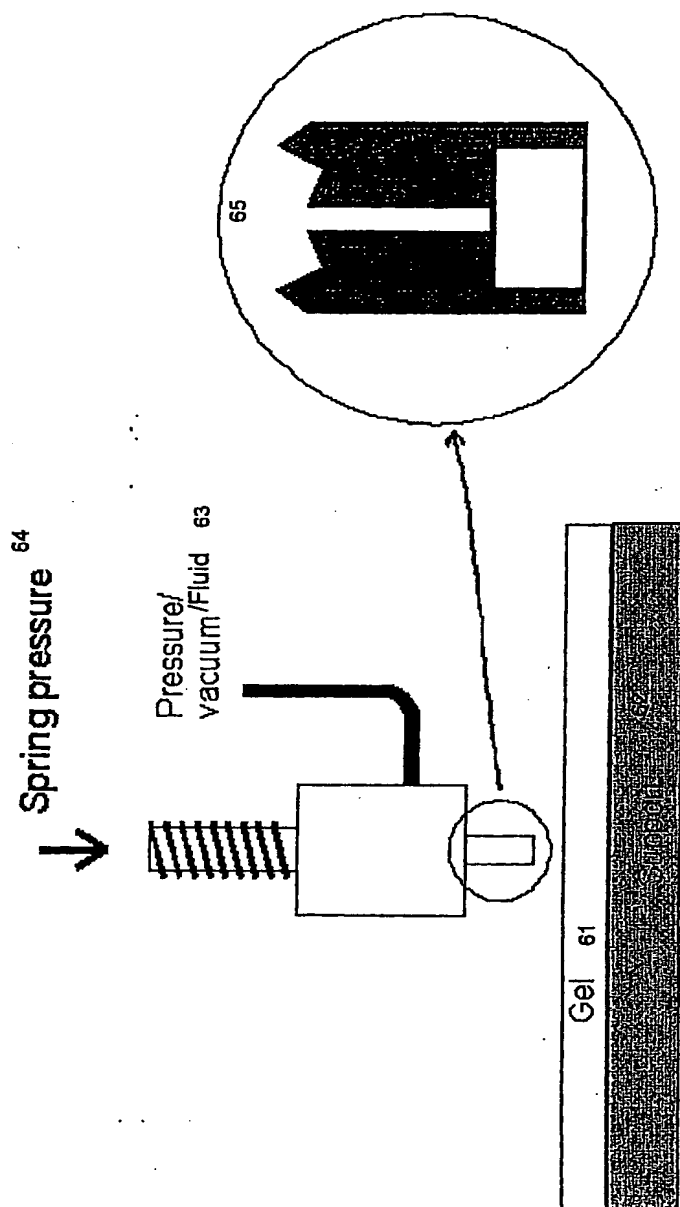


FIGURE 7

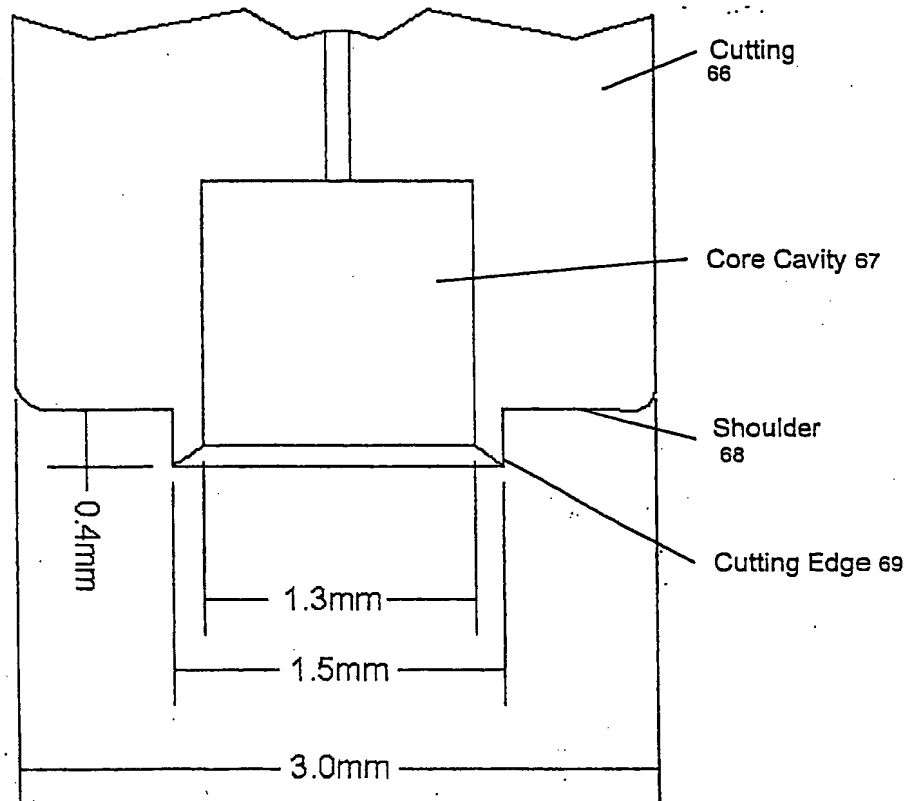


FIGURE 8



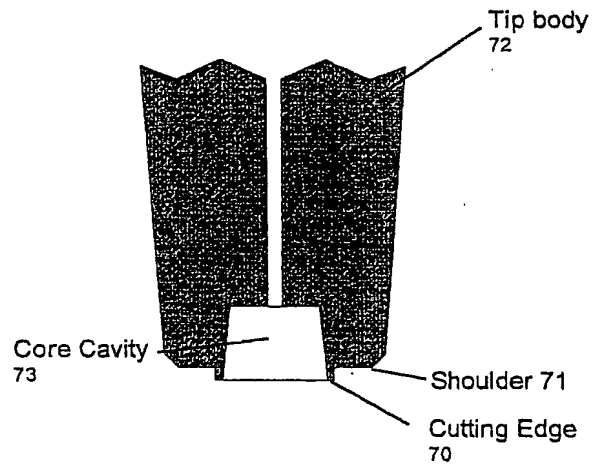


FIGURE 9

204770" 544E1660

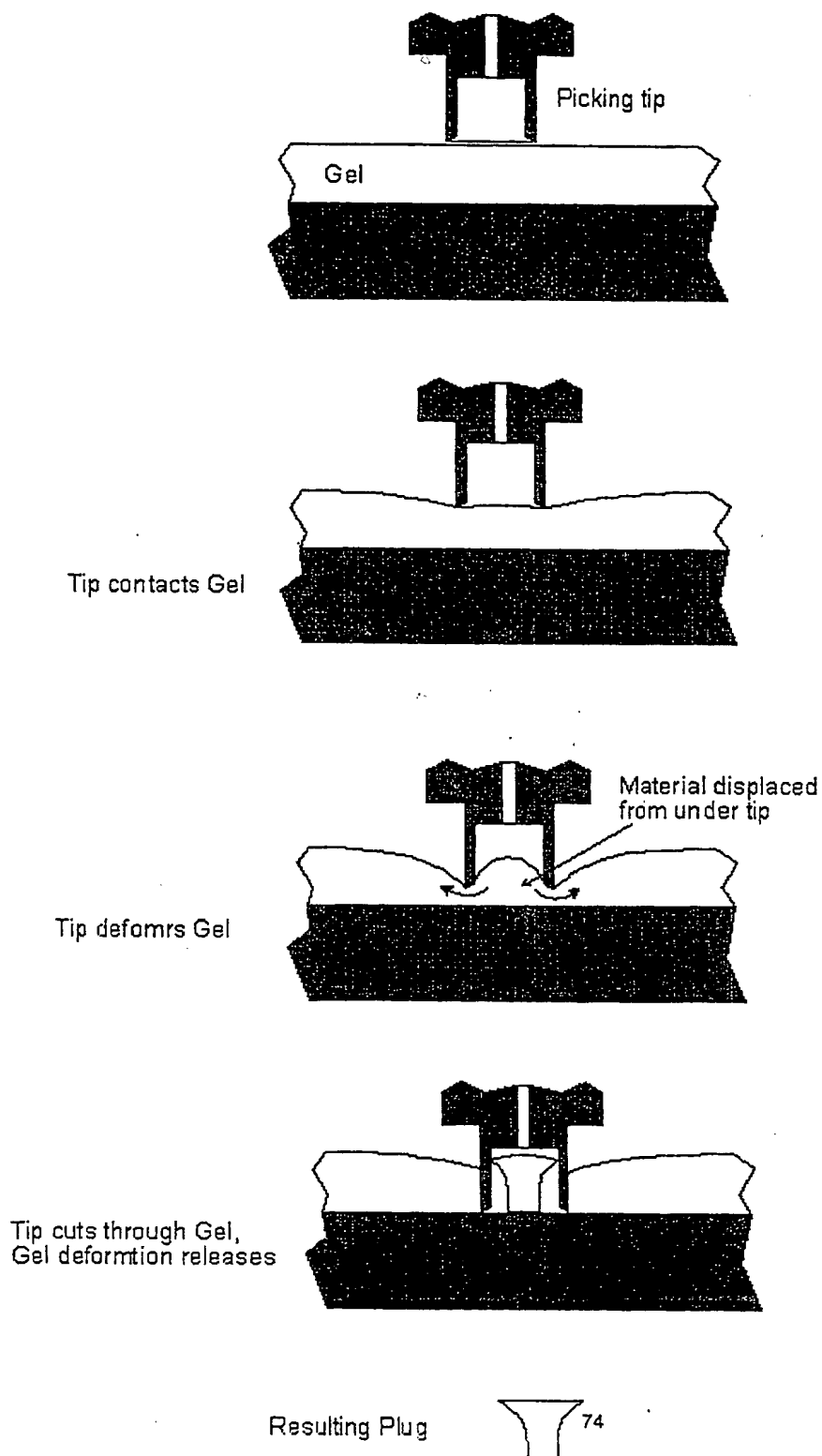
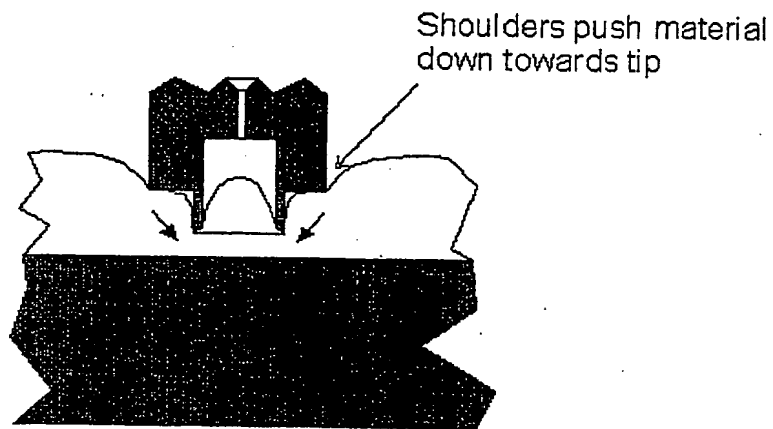
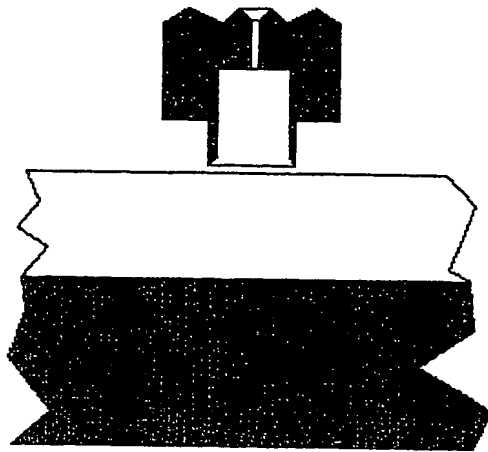


FIGURE 10



75

Resulting plug shape

FIGURE 11

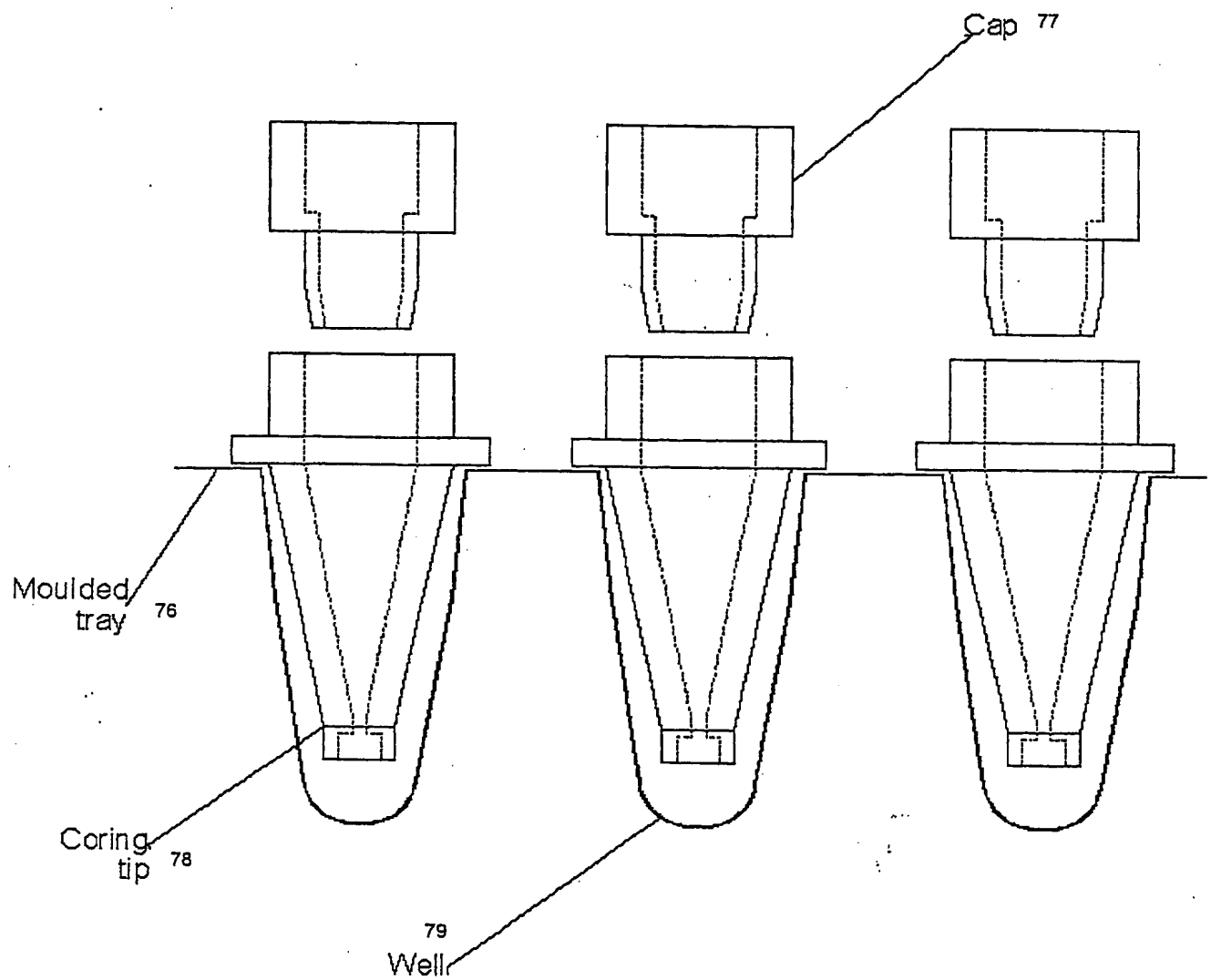


FIGURE 12

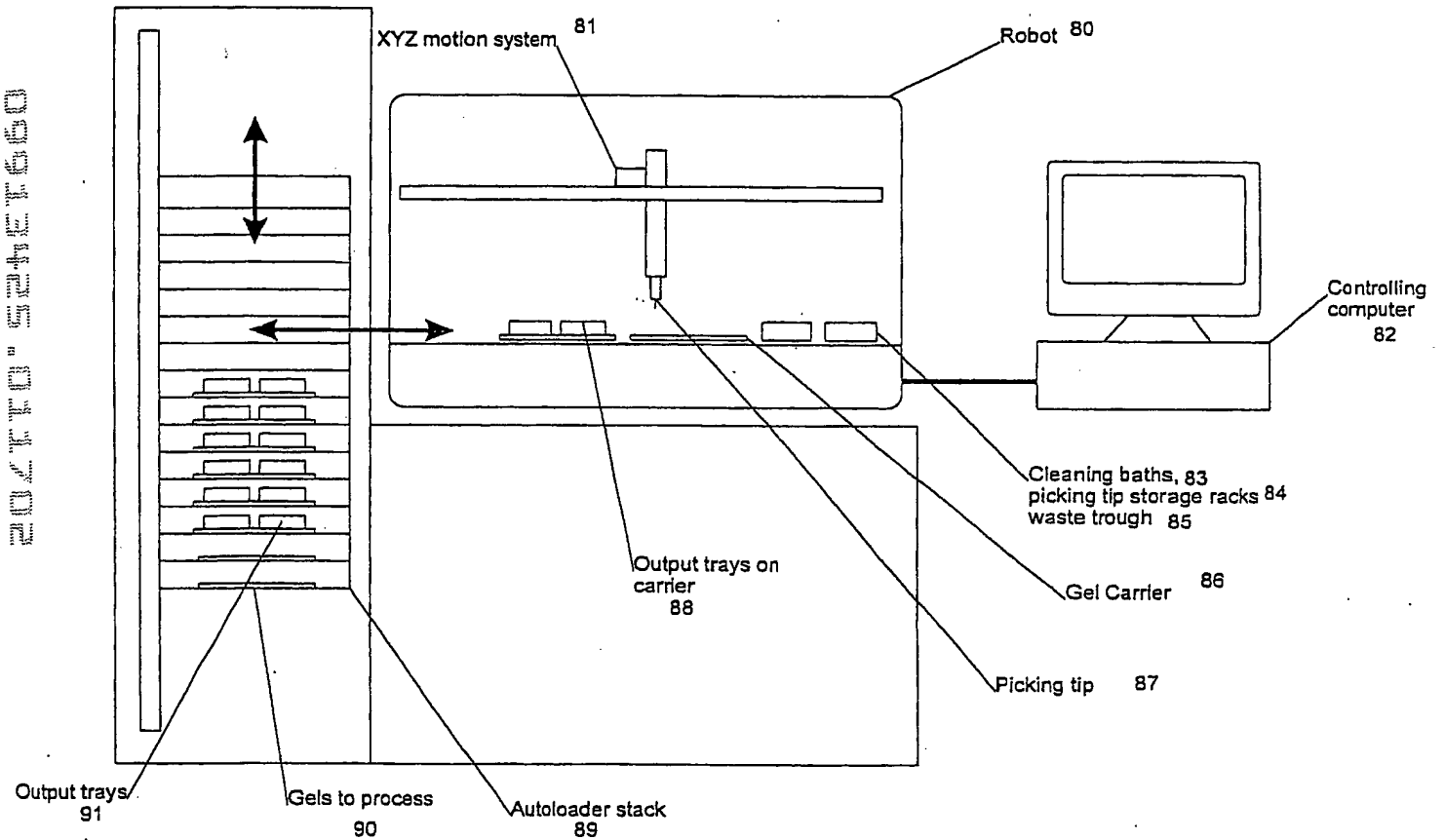


FIGURE 13